

## JURA ELITE DOOR FURNITURE FITTING INSTRUCTIONS

Fitting Instructions for Codes: 9018, 9019, 9022, 9023, 9026, 9027, 9030, 9031.

Suitable for door thicknesses to 55mm.

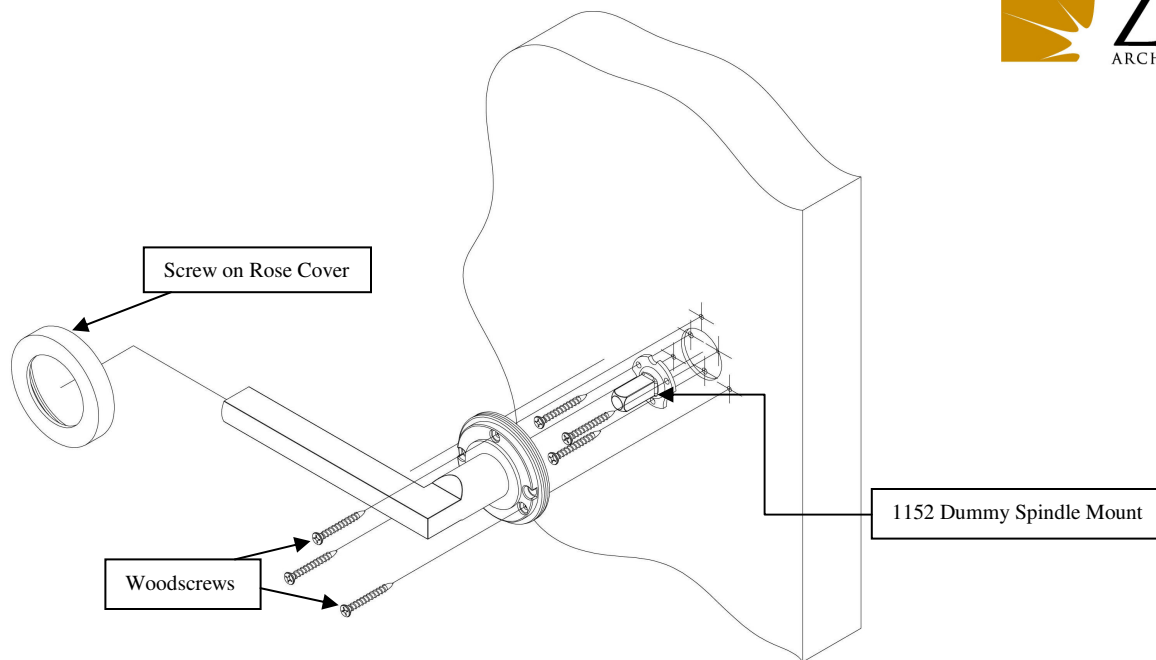
These handles are designed to be fixed to door with through bolts. We recommend using a Zanda 1131 60mm tubular latch which is designed to accept the fixings and comes with an adjustable strike plate.

### Latch

1. Measure the door thickness and mark the centre at desired height for latch.
2. Mark the face of door each side for drilling of spindle and screw holes.  
**Note:** The spindle hole will need to be centred at 60mm from the door edge (backset)
3. Drill a 25mm (1") hole through door edge.  
**Note:** It is important to drill this hole square.
4. Drill a 25mm (1") spindle hole through door face.  
**Note:** For clean cut-outs, drill from both sides, meeting in the middle of door.  
Drill 6.0mm holes for through bolts at horizontal position.
5. Remove any loose sawdust and insert latch. Scribe around face, remove, then chisel out recess to enable latch to sit flush with door edge.
6. Insert latch and fasten with screws supplied.
7. Gently close door against frame and mark latch position for fitting of strike plate. Router or chisel so plate fits flush, allowing for plastic recess box if required.

### Handles

1. With latch fitted to door, ensure all holes line up prior to fitting door handles.
2. Unscrew rose covers from levers.
3. Unthread short screws from threaded sleeves. Insert short-end thru-screws through the two horizontal holes in the rose and tighten to threaded sleeve.
4. Insert spindle so an even amount protrudes each side of door.  
**Note:** Grooved side of spindle must be aligned with grub screws on levers.
5. Remove Long thru-screws. Insert handle from 'step 3' into spindle.
6. Insert long thru-screws to other half of handle set and slide over spindle. Tighten screws securely.
7. In the top hole on the mounting plate, secure a wood screw each side then screw on covers for a concealed fix.
8. Tighten the grub screw on side of levers onto spindle each side of door.
9. **Note:** The grubscrews may need a re-tighten after a bedding-in period. We Recommend Medium Strength Thread-lock to be used, Windsor Code: 1276.
10. Test door and if necessary, adjust strike tongue to take up any rattle.



## DUMMY FIXING MOUNT – FUTURA DOOR FURNITURE

### Code 1152 – 8mm Spindle

Zanda 1152 8mm dummy fix mounts are designed to be recessed and screwed onto the door face, with the handle slipping over the top. The handle base plate is then screwed to or bolted through the door.

**Note:** *It is important to ensure solid fixing is available for handle and dummy mount screws (especially on hollow core doors).*

#### **Fitting Instructions:**

1. Test dummy spindle on handle to ensure it fits.
2. Establish height and position for handle on door.
3. Drill a 32mm diameter recess on the face of door to a depth of 4mm.
4. Fit the dummy spindle by drilling and fitting three wood screws to the three woodscrew holes in rose.  
**Note:** *Grooved side of spindle must be aligned with grub screws on levers.*
5. Install the handle onto the spindle ensuring that it sits squarely on the doors face.
6. Attach the handle by screwing the base plate to the door. In some cases where through door bolts are provided, the door can be drilled both sides to accept the through screws.
7. Screw on conceal, fix rose to base plate if applicable.
8. Tighten the grub screw onto spindle if provided.

**Note:** *The grub screw may need a re-tighten after bedding-in period. We Recommend Medium Strength Thread-lock to be used, Windsor Code: 1276.*

**Note:** *No warranty on Futura levers, when used as dummies, if 1152 Taylor Spindle is not fitted.*

**Back to Back Dummy Fixing Mount:** Code 1152 – 8 mm Spindle

**Refer to instructions over page when fitting Dummy Levers back to back (using thru-fixing screws).**

**Note:** *Take extra care when working through step 2 of the instructions above when establishing the height & position of handles on the door, be sure to mark out both sides of the door the same to ensure the handles are even on both sides.*

**Note:** *For clean cut-outs drill from both sides, meeting in the middle of door. Drill 6.0mm (or ¼") holes for through door bolts.*